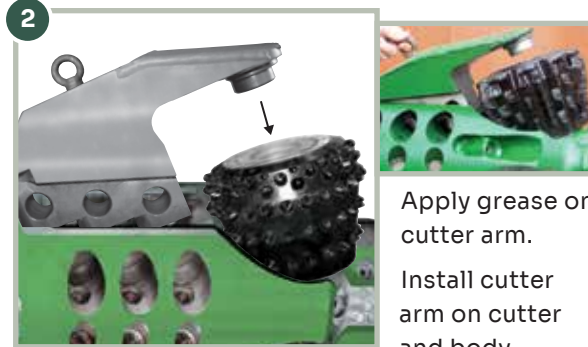
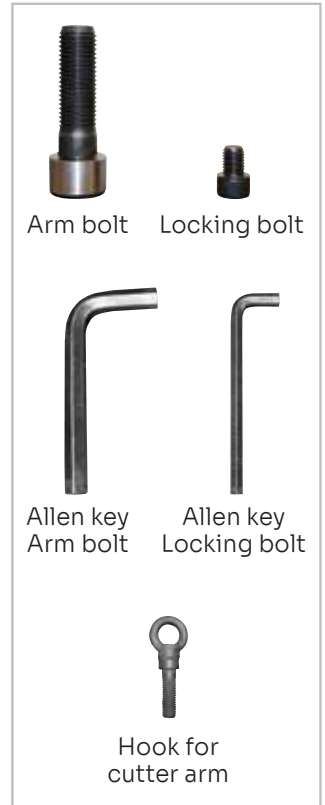




Apply grease on cutter saddle.
Install cutter on cutter saddle.



Apply grease on cutter arm.
Install cutter arm on cutter and body.



Apply grease on arm bolt.
Insert arm bolt.
See Torque values in chart below.



Apply grease on locking bolt.
Insert locking bolt.
See Torque values in chart below.

Torque values		
Tool size	Tightening torque	
	Arm bolt	Locking bolt
RR4	400–500 ft-lb	40–60 ft-lb
RR6	1,000–1,200 ft-lb	100–150 ft-lb
RR8 – RR48	2,000–2,500 ft-lb	400–500 ft-lb

Size chart of bolts				
		RR4	RR6	RR8-RR48
Arm bolt	Length	2.952"	4.606"	6.496"
	Width	1.102"	1.653"	2.204"
	Allen key size	5/8"	7/8"	1"
Locking bolt	Length	0.866"	1.220"	1.732"
	Width	0.551"	0.748"	1.102"
	Allen key size	5/16"	3/8"	5/8"